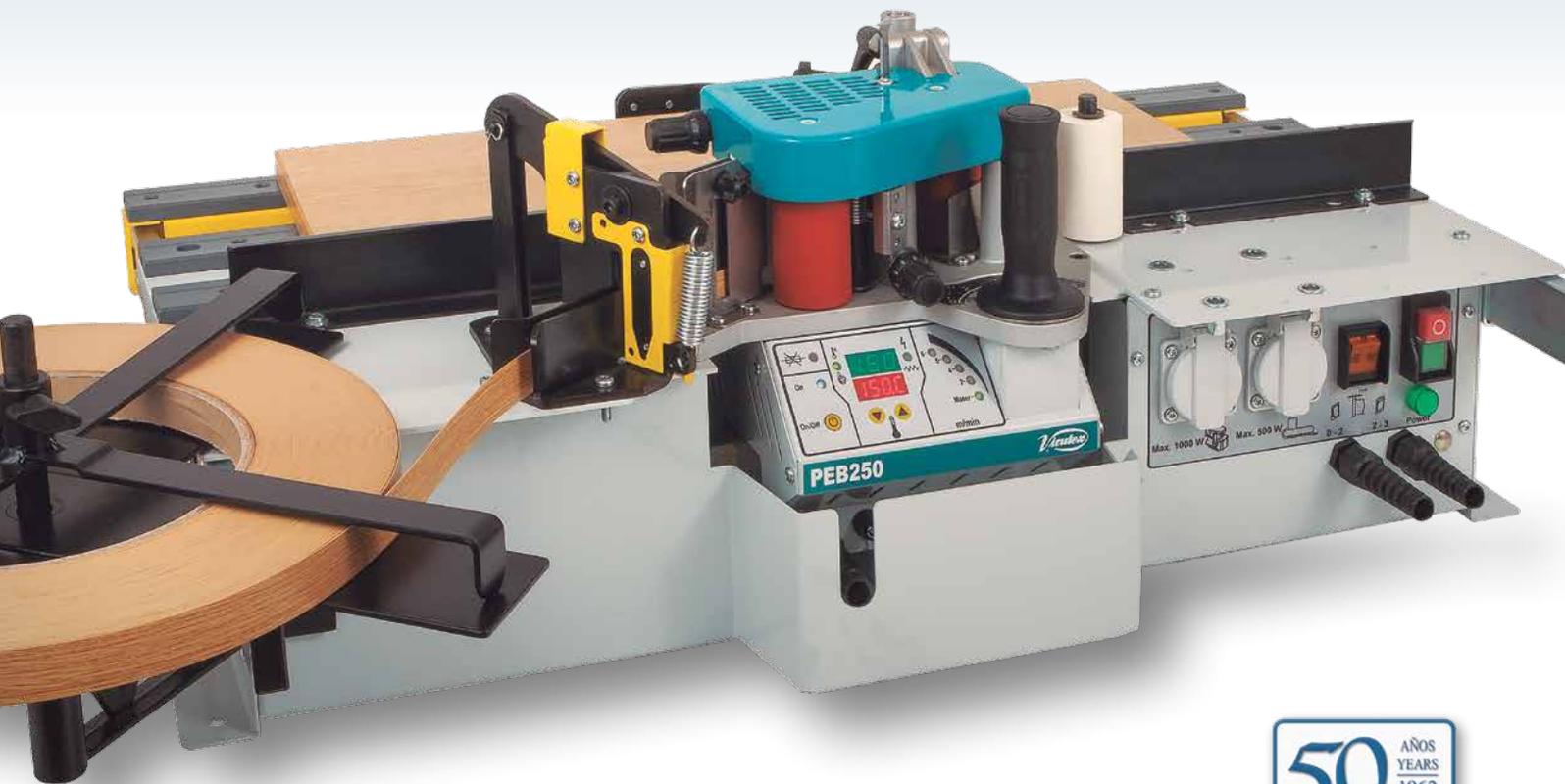




## PEB250 | PEB200

PEB250TA | PEB250TRC | PEB200TRC

Hot melt edgebanders  
Portable and stationary



# PEB250

## Portable hot melt edgebander with glue pot

Hot melt portable edgebander. For PVC, ABS, melamine, laminate or veneer tapes, previously cut to the wanted length, on straight, round or shaped panels. Very practical for small manufacturing series due to its easy operation and fast adjustment. The height tape adjustment and panel thickness is very easy and intuitive. Equipped with assisted tape feeding and electronic speed control to work at the most convenient speed. With electronic temperature control the machine is also equipped with a precise control for the glue dosage on the tape.



Precise control on the glue dosage on the tape.



Adjustable exit tape guide. Guarantees the position of the tape regarding the panel.



Ring to hang up the machine to a suspension system. Gives more confort in long time works.

Adjustable infeed guide.

Adjustable tape thickness for a better glue smoothness.



Temperature adjustment (120 to 200°C) controlled by microprocessor for higher accuracy on measurement. Temperature increasing by impulses. Protects the heating elements increasing their working life.





Guide support tiltable up to 10° for banding doors.

Adjustable guide support with scale in millimetres

Tape spacer to avoid accidental jams.

Speed adjustment controlled by microprocessor.



**Easy cleaning and maintenance:**

Glue pot and tape sliding base covered by Teflon® for an easy cleaning and maintenance.

Teflon® is a registered brand of E. I. du Pont de Nemours and Company

**Standard equipment:**  
Bag of glue 250 gr.

**Other models:**  
Model PEB200 without electronic speed nor temperature adjustment.

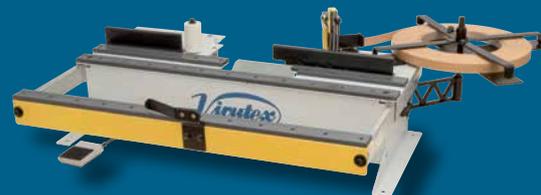


**Optional accessories:**

5046525 Table MEB250 for stationary operation.



5046586 Table MEB250A for stationary operation, with automatic rear tape cutting and roller holder.



5600510 Trimming set FR256N  
2800000 Hand edge trimmer AU93  
2100000 Hand end cutter RC21E  
2100600 Hand end cutter RC221R (2 mm)

5245922 Hand end cutter RC321S (3 mm)

2599266 Container of special glue 3 Kg

5045753 Vacuum table SFV50

5045833 Vacuum table SFV150

5046400 Pneumatic tilting and swivelling clamping system SVN460

Cantspray, silicone free non-adherent spray to avoid the glue to stick on the rollers.



# PEB250TA

## Hot melt edgebander with stationary table.

With all the features of the PEB250 but with stationary table with frontal guide, rollers holder and automatic rear tape cutting.

The gluing unit can be used as a portable edgebander just taking away the three screws which fix it to the table.

With automatic end cutting



Extendable frontal guide to work with a total stability.



For banding curved or shaped panels.



Automatic rear tape cutting. Foot pedal for curved or shaped pieces.



Rear connecting box for plugging the PEB250 and a panel feeder. The table has the corresponding holes for it fixation.

### PEB250TRC and PEB200TRC

Models with stationary table, frontal guide, rollers holder and manual end cutting.



PEB250TRC with electronic speed and temperature control.

PEB200TRC without electronic speed nor temperature control.



Manual rear end cutting.

### Specifications

PEB250, PEB200, PEB250TA, PEB250TRC y PEB200TRC

Input power	830 W
Temperature adjustment <sup>1</sup>	120 - 200°C
Glue temperature <sup>2</sup>	170°C
Speed adjustment <sup>1</sup>	2, 4, 5 y 6 m/min
Speed <sup>2</sup>	3.6 m/min
Tape thickness	0.4 - 3 mm
Panel thickness <sup>3</sup>	10 - 62 mm
Panel thickness (tape between 0.5 - 2 mm thickness) <sup>4</sup>	10 - 45 mm
Panel thickness (tape 3 mm thickness) <sup>4</sup>	10 - 25 mm
Glue pot capacity	230 cm <sup>3</sup>

(<sup>1</sup>) PEB250, PEB250TA & PEB250TRC, (<sup>2</sup>) PEB200 & PEB200TRC, (<sup>3</sup>) PEB250 & PEB200, (<sup>4</sup>) PEB250TA, PEB250TRC & PEB200TRC